

ZELX ® SS Drills & Countersinks

Custom Blended Vanadium High Speed Steel Combined Drill & Countersinks

For Stainless Steels, Alloy Steels, Aluminums and Ductile Irons

YMW combined drills and countersinks with a 60° included angle are ideal for CNC and general machining applications.

They are designed and manufactured for high efficiency and good wear life. TiN coating is available upon request.



PERFORMANCE COMBINED DRILL AND COUNTERSINK

List 3800 Plain Type TiN & TiCN available

Size	EDP Numbers	Dimensions		
		Body Diameter	Drill Diameter	Overall Length
00	350000	1/8	.025	1-7/32
0	350001	1/8	1/32	1-7/32
1	350010	1/8	3/64	1-1/4
2	350020	3/16	5/64	1-7/8
3	350030	1/4	7/64	2
4	350040	5/16	1/8	2-1/8
5	350050	7/16	3/16	2-3/4
6	350060	1/2	7/32	3
7	350070	5/8	1/4	3-1/4
8	350080	3/4	5/16	3-1/2

List 3801 Long Type TiN & TiCN available

Size	EDP Numbers for Overall Length				Dimensions	
	3"	4"	5"	6"	Body Diam.	Drill Diam.
1	350310	350410	350510	350610	1/8	3/64
2	—	350420	350520	350620	3/16	5/64
3	—	350430	350530	350630	1/4	7/64
4	—	350440	350540	350640	5/16	1/8
4-1/2	—	350445	350545	350645	3/8	9/64
5	—	350450	350550	350650	7/16	3/16
6	—	—	350560	350660	1/2	7/32
7	—	—	350570	350670	5/8	1/4
8	—	—	—	350680	3/4	5/16