

Specification

Type ℓ_2	Shank Dia. D_s	Overall length L	ℓ	H	Applicable cutting edge Shank Dia.	Code No.
150mm	14	122.5	36	12	10	JH1014M
	16	117.5	37	14	12	JH1216M
	20	115.5	41	17	16	JH1620M
Type ℓ_2	Shank Dia. D_s	Overall length L	ℓ	H	Applicable cutting edge Shank Dia.	Code No.
200mm	14	172.5	36	12	10	JH1014N
	16	167.5	37	14	12	JH1216N
	20	165.5	41	17	16	JH1620N

*1 After connecting the cutting edge with holder, overall length will be 150mm long and 200mm long.
 *2 When attaching these tools to milling chucks, never hold the tools at ℓ portion.
 *3 Screw threads change depending on size. Please select the holder of adaptable shank dia.

Remarks

- ① To avoid injuries, do not touch the cutting edge with bare hand. Wear gloves when exchanging the cutting edges.



- ② Use special tools to remove/replace the cutting edge. Use spanners (JIS B4630) for removing/exchanging the cutting edges. For spanner's width size, refer to the H size (shown in back page). Tightening torque: Take special care, otherwise excessive tightening may cause breakage on cutting edge.



[reference] Tightening torque(N-m)

Adaptable holder Shank dia	Tightening torque
14	5
16	10
20	30

- ③ Fix the holder firmly when removing/replacing cutting edges. Do not exchange while the holder is not fixed firmly. The spanner can get loose from the tool notch and Do not remove/replace cutting edges while the holder is not firmly held in position. otherwise the spanner may get loose from the tool notch and thus can cause injury.

Warning

- ◆ Tool may shatter if broken. The wearing of eye protection glass is strongly advised in the vicinity of their use.
- ◆ The correct using conditions and handling of our tools are essential in securing maximum useful tool life and hazard free operation.
- ◆ The wearing of gloves is forbidden as the gloves may entangle with turning tools.
- ◆ Tools may hurt the users' feet when falling off. The safety shoes should be put on at all times.
- ◆ While fitting the tools to machine spindles and/or sleeves, care should be taken to avoid subjecting them to shock or impact.
- ◆ Check that the workpieces are properly seated and securely held in the chuck before switching on machine power.
- ◆ Do not use a tool whose cutting edges are worn-out or chipped severely.
- ◆ Tools may generate extreme heat during use. Fire protection is strongly recommended.

Changes may occur without advance notice.

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